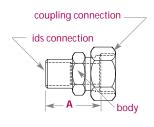
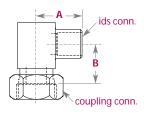
Rotalock[®] Components



| Connections | | part | | А |
|-------------|----------|--------|-----------|--|
| ids | coupling | number | Body | (inches) |
| 3/8 | 3/4-16 | SA03 | % hex | 1 %32 |
| 1/2 | 1-14 | SA04 | % hex | 1 7/32 |
| 5/8 | 1-14 | SA05 | % hex | 1 %32 |
| 7/8 | 1 ½-12 | SA07 | 1 1/8 hex | $\begin{array}{c} 1^{23}/_{32} \\ 1^{31}/_{32} \\ 2^{7}/_{16} \end{array}$ |
| 1 1/8 | 1 ½-12 | SA09 | 1 1/8 hex | |
| 1 3/8 | 1 ¾-12 | SA11 | 1 3/4 hex | |

straight adapter





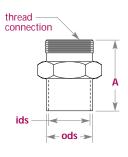
| Connections | | part | А | В |
|-------------|----------|--------|----------|----------|
| ids | coupling | number | (inches) | (inches) |
| 3/8 | 3/4-16 | AA03 | 1 5/16 | 1/2 |
| 1/2 | 1-14 | AA04 | 1 3/32 | 17/32 |
| 5/8 | 1-14 | AA05 | 1 3/32 | 19/32 |
| 7/8 | 1 1/4-12 | AA07 | 1 %16 | 5/8 |
| 1 1/8 | 1 1/4-12 | AA09 | 1 13/16 | 1 |
| 1 3/8 | 1 3/4-12 | AA11 | 2 3/16 | 1 |

angle adapter



| ids | coupling | number | (inches) | (inches) |
|-------|----------|--------|----------|----------|
| 3/8 | 3/4-16 | AA03 | 1 5/16 | 1/2 |
| 1/2 | 1–14 | AA04 | 1 3/32 | 17/32 |
| 5/8 | 1–14 | AA05 | 1 3/32 | 19/32 |
| 7/8 | 1 1/4-12 | AA07 | 1 %16 | 5/8 |
| 1 1/8 | 1 1/4-12 | AA09 | 1 13/16 | 1 1 |
| 1 3/8 | 1 3/4-12 | AA11 | 2 3/16 | 1 |
| | | | | |

brass adapter



| Connections | | | part | Α |
|--------------------------|-------------------------|---|-------------------------------|--|
| ids | ods | thread | number | (inches) |
| 3/8 3/8 1/2 | 1/2 1/2 5/8 | ³ / ₄ -16 1-14 1-14 | BA03x06 BA03x08 BA04x08 | 1 ⁵ / ₁₆ 1 ⁵ / ₁₆ 1 ⁵ / ₁₆ |
| 5/8 5/8 7/8 | 7/8 7/8 1 1/8 | 1-14 1 ½-12 1 ¼-12 | BA05x08 BA05x10 BA07x10 | 1 ⁵ / ₁₆ 1 ⁹ / ₁₆ 1 ⁹ / ₁₆ |
| 1 ½ 1 ½ 1 ½ 1 ¾ | 1 3/8 1 3/8 1 5/8 | 1 ¹ / ₄ -12 1 ³ / ₄ -12 1 ³ / ₄ -12 | BA09x10 BA09x14 BA11x14 | 1 %16 1 11/16 1 11/16 |



| A | | ID |
|----------|---------------|----|
| ^ | ← OD → | |

| Dimensions (inches) | | | use with | part |
|---------------------|------------------|----------------------|----------------------------|----------------------------------|
| ID | OD | Α | thread | number |
| 7/6 5/8 7/8 | 9/16 3/4 1 | 1/16 1/16 1/16 | 3/4-16 1-14 1 1/4-12 | TS-24590 TS-24591 TS-24592 |
| 1 3/8 | 1 ½ | 1/16 | 1 3/4-12 | TS-24593 |

teflon fiber seal



valve and component notes

Steel valves and adapters with ids connections are electrotin plated and can be silver soldered. The valve stem packing can withstand considerable heat, but should be kept as cool as possible. Valves should be slightly open while soldering.

Teflon seals should be installed only after all soldering is completed. A seal is furnished with each valve, adapter or connection supplied on a vessel. Order additional seals for replacement only.

Steel valves with flare connections are cadmium plated. The stem packing will not withstand soldering temperatures, and the valve body must be protected if soldering is done near the valve.